



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0415.008

DVS ZERT GmbH hereby certifies that the welding company

**FST Fuldabrücker Schweiß- und  
Drehtechnik GmbH  
Ostring 12  
34277 Fuldabrück Bergshausen  
Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1  
in the type of activity P**

in the range indicated in the annex.

validity: 2025-07-25 until 2027-09-20

Düsseldorf, 2025-07-25  
Place and date of issue

Lead auditor: Prof. Dr.-Ing. KUSCHER

  
Dipl.-Ing. GURSCHKE  
Head of certification body



## Scope of the certificate

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### Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions                                                                                               | Remarks                                                                                    |
|------------------------------------------|----------------------------------------------|----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
| 111                                      | 1.2                                          | t = 3 - 16 mm                                                                                            | FW, BW                                                                                     |
| 135                                      | -<br>10.2<br>10.2<br>2.1<br>3.1<br>8         | t = 100 - 180 mm<br>t = 10 - 40 mm<br>t = 40 - 160 mm<br>t = 2 - 60 mm<br>t = 3 - 20 mm<br>t = 2 - 15 mm | AP for SEW520-GS24Mn6<br>FW, automatic<br>automatic, BW (HU)<br>FW, BW<br>FW, BW<br>FW, BW |
| 141                                      | 23, 8                                        | t = 2 - 12 mm                                                                                            | FW, BW                                                                                     |

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Dr. Alexander Liehr, IWE [external]

born: 1982-06-22

### 1st deputy(ies) of the responsible welding coordinator(s):

Pierre Pascale Jannes, IWS

born: 1990-08-22

### Others deputies:

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### Remarks:

The welding coordinator Alexander Liehr is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/415/15/3A1

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.