



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0415.007

DVS ZERT GmbH hereby certifies that the welding company

**FST Fuldabrücker Schweiß- und  
Drehtechnik GmbH  
Ostring 12  
34277 Fuldabrück Bergshausen  
Germany**

fulfills the requirements  
for the scope according to

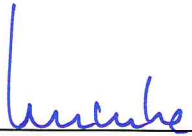
**EN 15085-2 classification level CL1  
in the type of activity P**

in the range indicated in the annex.

validity: 2024-09-16 until 2027-09-20

Düsseldorf, 2024-09-16  
Place and date of issue

Lead auditor: Prof. Dr.-Ing. KUSCHER

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2015.0415.007

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 16 mm	FW, BW
135	- 2.1 3.1 8	t = 100 - 180 mm t = 2 - 60 mm t = 3 - 20 mm t = 2 - 15 mm	AP für SEW520-GS24Mn6 FW, BW FW, BW FW, BW
141	23, 8	t = 2 - 12 mm	FW, BW

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Dr. Alexander Liehr, IWE [external]

born: 1982-06-22

### 1st deputy(ies) of the responsible welding coordinator(s):

Pierre Pascale Jannes, IWS

born: 1990-08-22

### Others deputies:

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### Remarks:

The welding coordinator Dr. Alexander Liehr is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/415/15/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.